

Resurgent

19th Mid-Term Management Plan

April 12, 2017

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Ricoh Company, Ltd.



Break from past management approaches

Reviews casting aside traditions and precedents that hamper growth

1. Reform cost structure

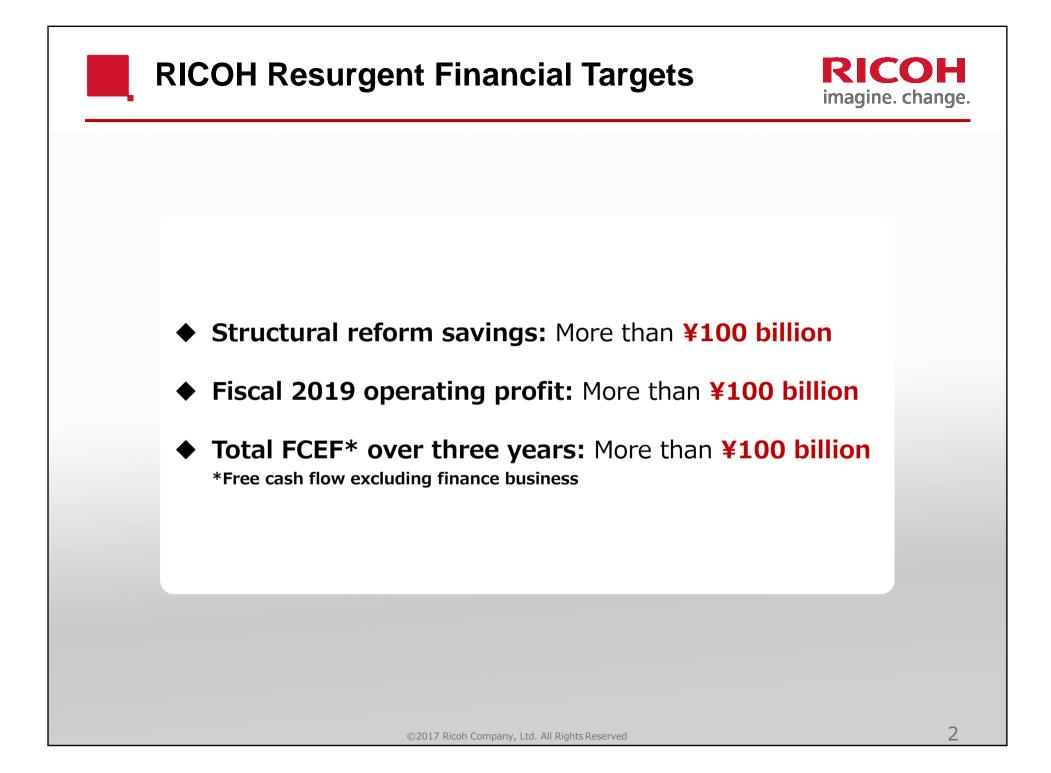
Drive structural reforms from top down

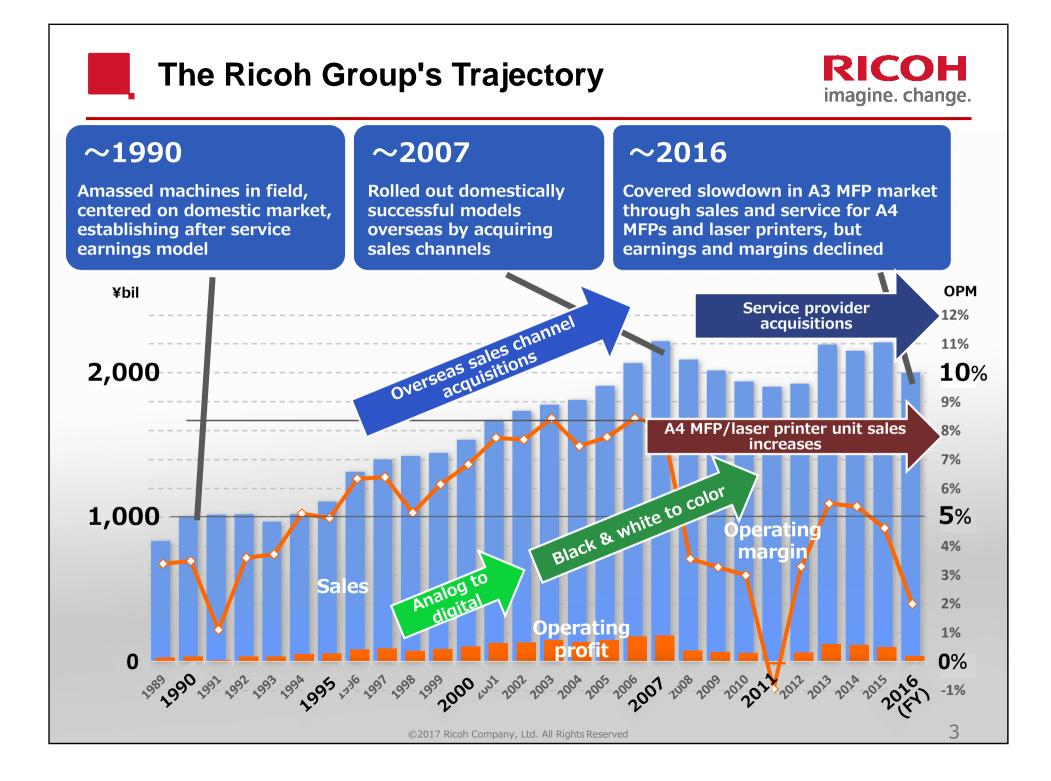
2. Prioritize growth businesses centered on our strengths

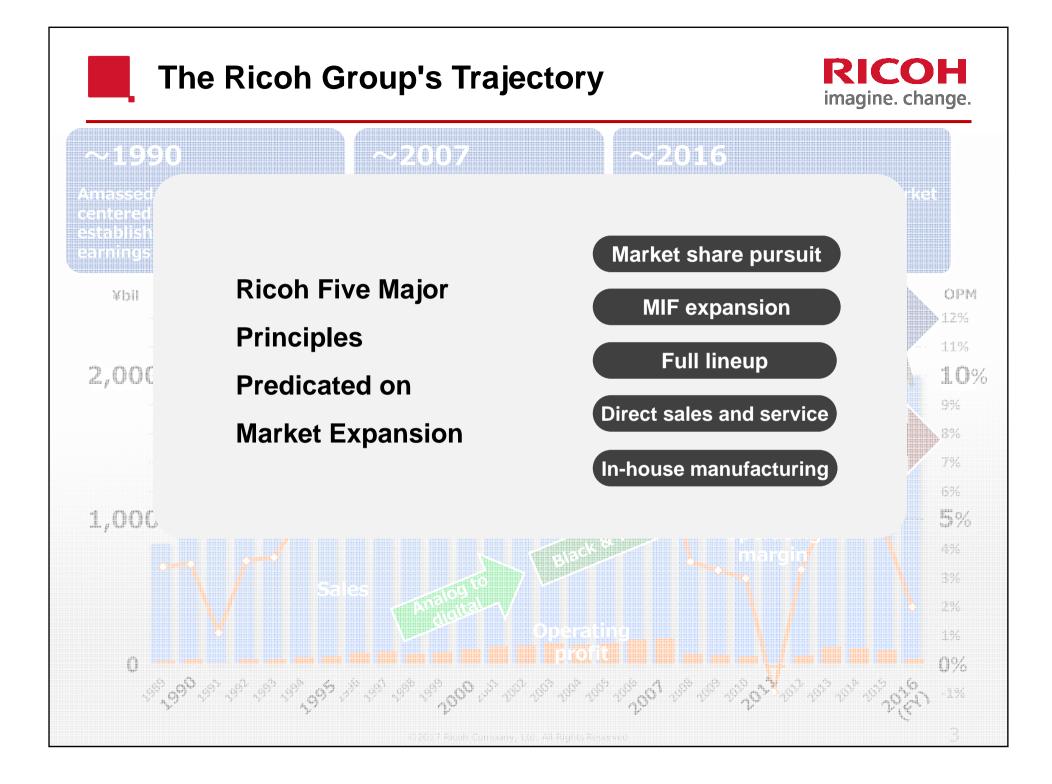
Focus on growth businesses that leverage strengths and thoroughly deploy winning strategies

3. Implementation that produces results and accountability

Present results and rebuild trust with all stakeholders







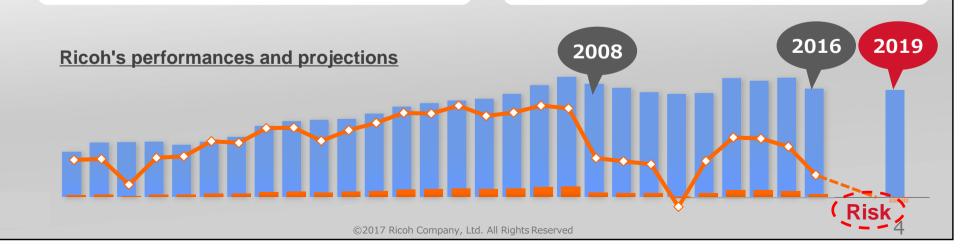
Situation for Ricoh's Current Core Businesses

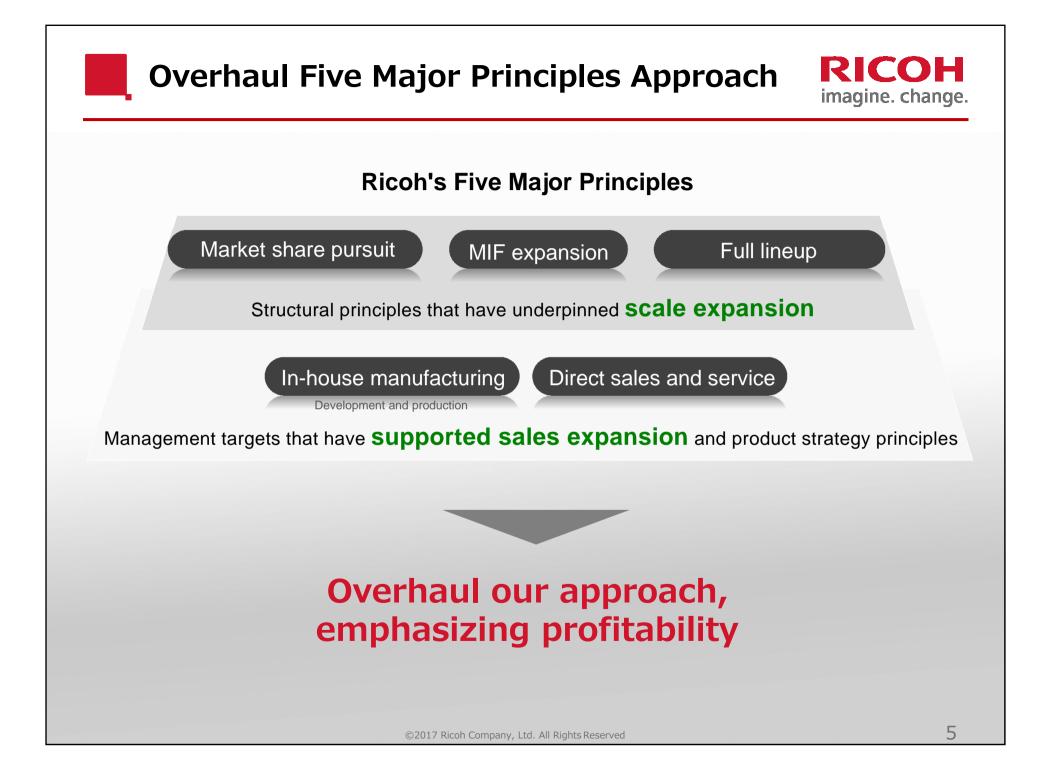
2008 to 2016

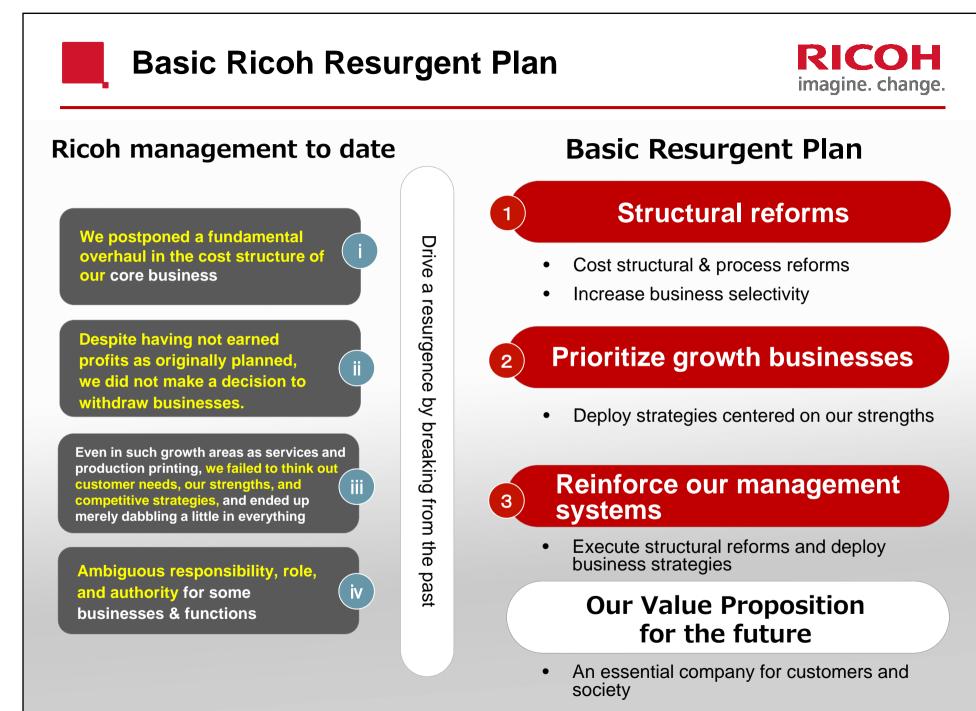
- A3 MFP market growth slowed, partly because of Global Financial Crisis
- A4 MFP and laser printer markets expanded
- From 2014, proportion of color models declined from peak, greatly affecting performances of all players

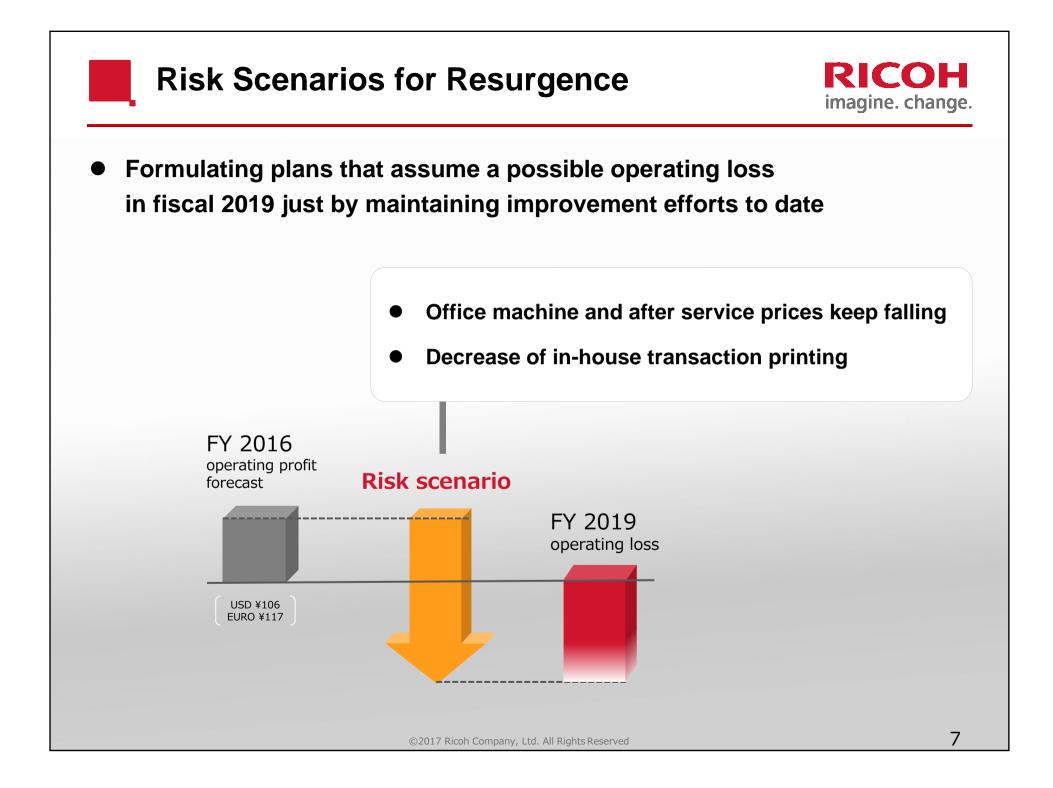
Outlook for 2017 and beyond

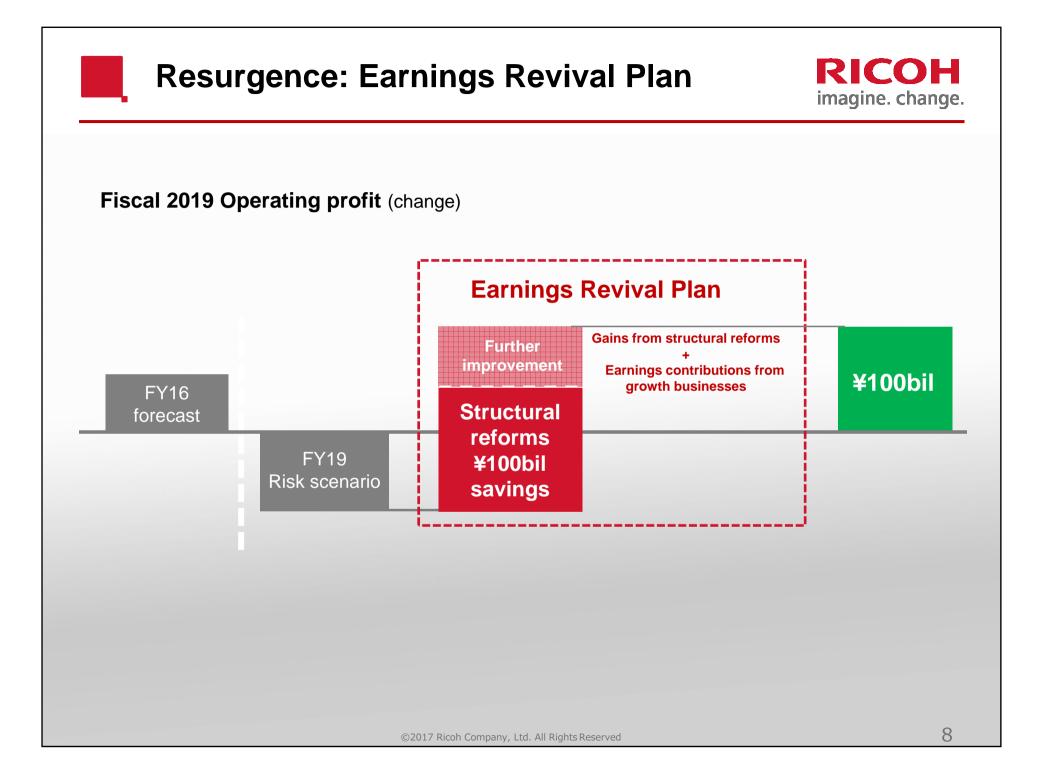
- With overall unit demand flat, prices continuing to trend down for hardware and after service amid price competition to secure machine in field
- With color model penetration peaking, hard to expand scale through black-and-white to color shift
- Working patterns diversifying with spread of mobile devices and infrastructure. Plunging paper use hampering after service earnings













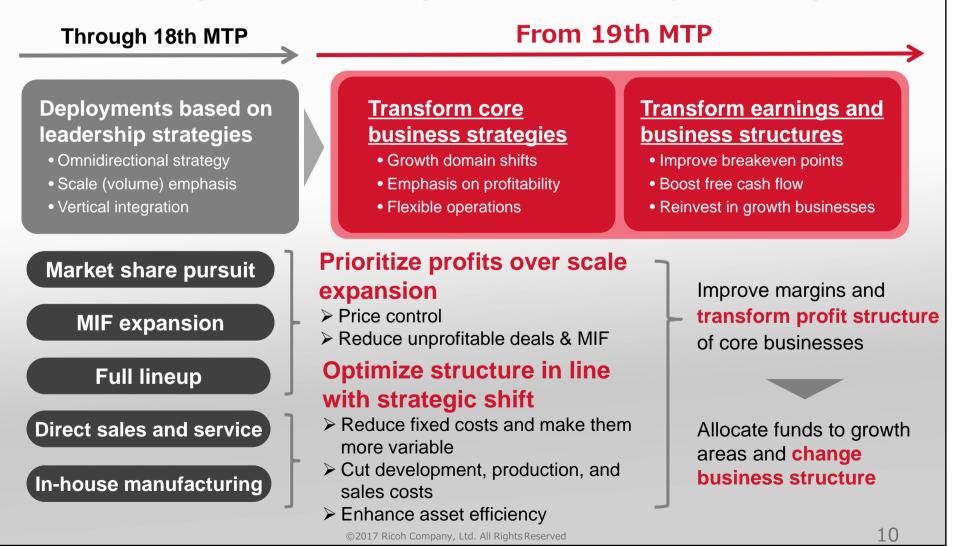
1. Structural Reforms

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Structural Reforms in line with Strategic Shift



 Move away from thinking of structural reforms in cost-cutting terms and look to change corporate earnings structure in keeping with strategic shift



eforms under 19th	VIIP		imagine.	
	2017	2018	2019	
	Plan	Plan	Plan	
1. Cost structure reforms	28	37	45	
	Billion¥	Billion¥	Billion ³	
2. Business	11	39	55	
process reforms	Billion¥	Billion¥	Billion ³	
Total reductions from	39	76	100	
fiscal 2016	Billion¥	Billion¥	Billion ³	

Transform structure and reform fixed cost structure to tackle changes in the market climate

2. Reform business processes

While reforming the cost structure, review processes from scratch and seek to constrain costs while maintaining sales and enhancing productivity

Structural Reform Approach



Strategic switch

from Business scale expansion to Emphasize profitability

from Expansionary strategy dabbling in everything

to

Prioritize businesses from profitability perspectives

Reform thrust

1. Cost structure reforms

- Review in-house manufacturing focus
 - Consolidate production network and redefine roles of sites in consumption areas --> (a)
 - Cut development costs by paring down models to be created in-house
- Revamp direct sales and service
 - Optimize dealer and direct sales structure for SMB in North America --> (b)
 - Trim headquarters and backyard operations

2. Business process reforms that boost productivity

- Enhance productivity by expanding global shared services
- Improve maintenance processes through more models employing new capabilities --> (c)
- Broaden cost reductions through more automated manufacturing, etc.

3. Extensive business selectivity

- •Leave no stones **unturned in screening businesses**
 - Improve profitability by overhauling office services
 - Impairment losses in traditional camera business
 - Clarify criteria for shutting down, maintaining, and investing in businesses and services

(a) Consolidate production network and redefine roles of sites in consumption areas

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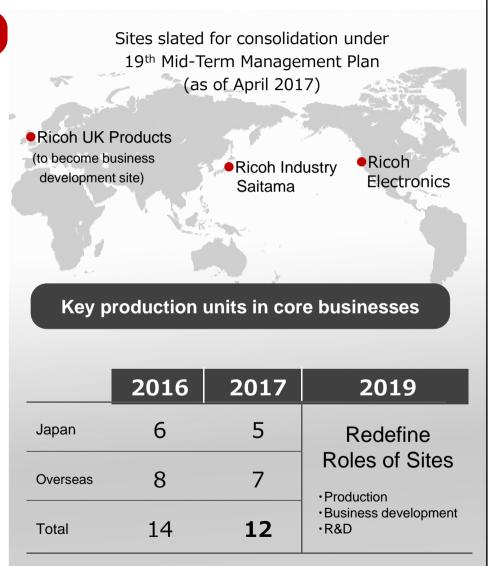
Review production site strategy

Review in-house manufacturing focus

- Build production system leveraging external partners
- Consolidate production sites by change MIF expansion strategy and paring down models developed in-house
- Redefine roles of sites
 - Shift away from production site to sales and business development base with customers (Customer Experience Center)
 - Concentrate domestic recycling center operations at Ricoh Eco Business Development Center

Boost productivity through business process reforms

- Broaden cost reductions through more automation
 - Cut labor costs through optimizing and streamline indirect expenses
 - Improve quality and lower failure costs by eliminating reliance on skills of individuals
- Streamline backyard operations and boost productivity by consolidating operations globally





(b) Structural reform in North America



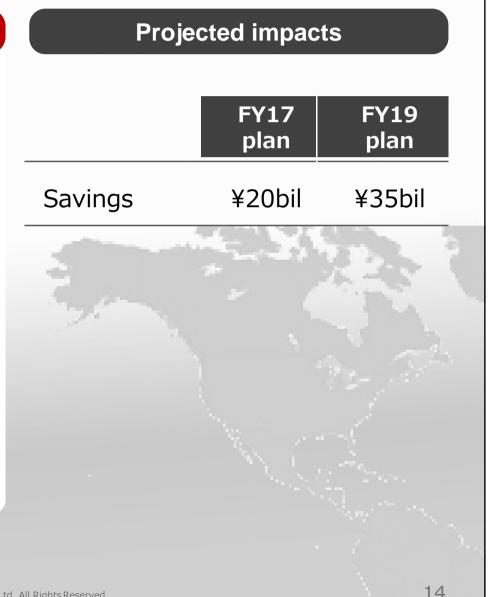
Structural reform initiatives

Review direct sales and service

- Optimize dealer and direct sales structure for SMB
 - Reinforce collaboration with dealers
 - Leverage inside sales to boost operational productivity

Boost productivity through business process reforms

- Trim back office headcount
 - Reduce headquarters and backyard personnel numbers that grew by expanding businesses
- Liquidate unprofitable service sites
 - Review service businesses in line with strategic switch to focus on profitability



(c) Improve maintenance processes through more models employing new capabilities



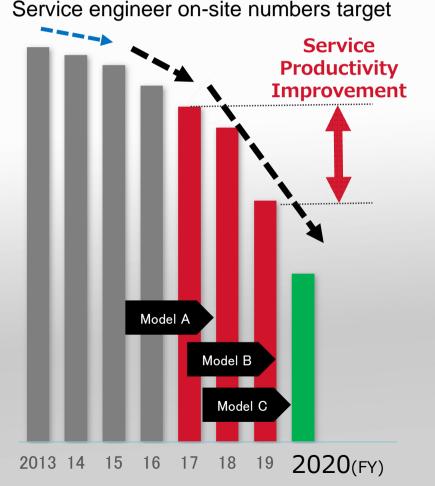
Process reform initiatives

Service engineer productivity improvement

- Automatic remote system software update by MFP
- Cloud-based easy profile transition from old machine to new machine

Call center productivity improvement

- Customers can solve problems themselves by displaying troubleshooting guidance on the operation panel.
- Support customer's operation remotely from call center



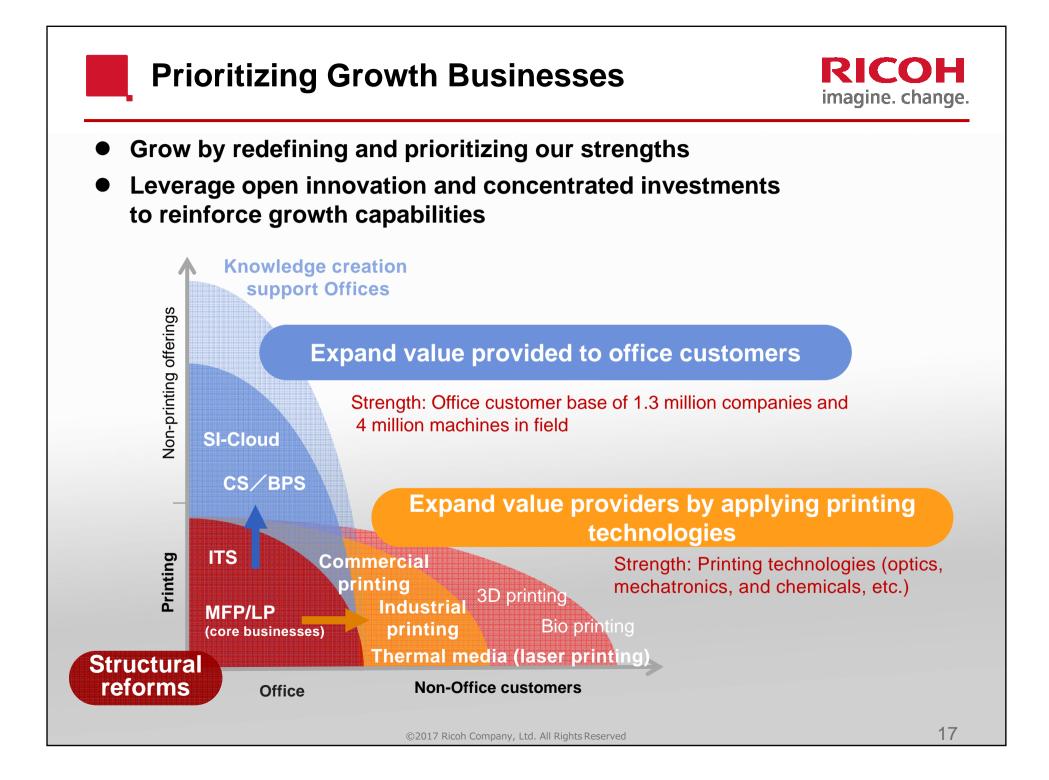
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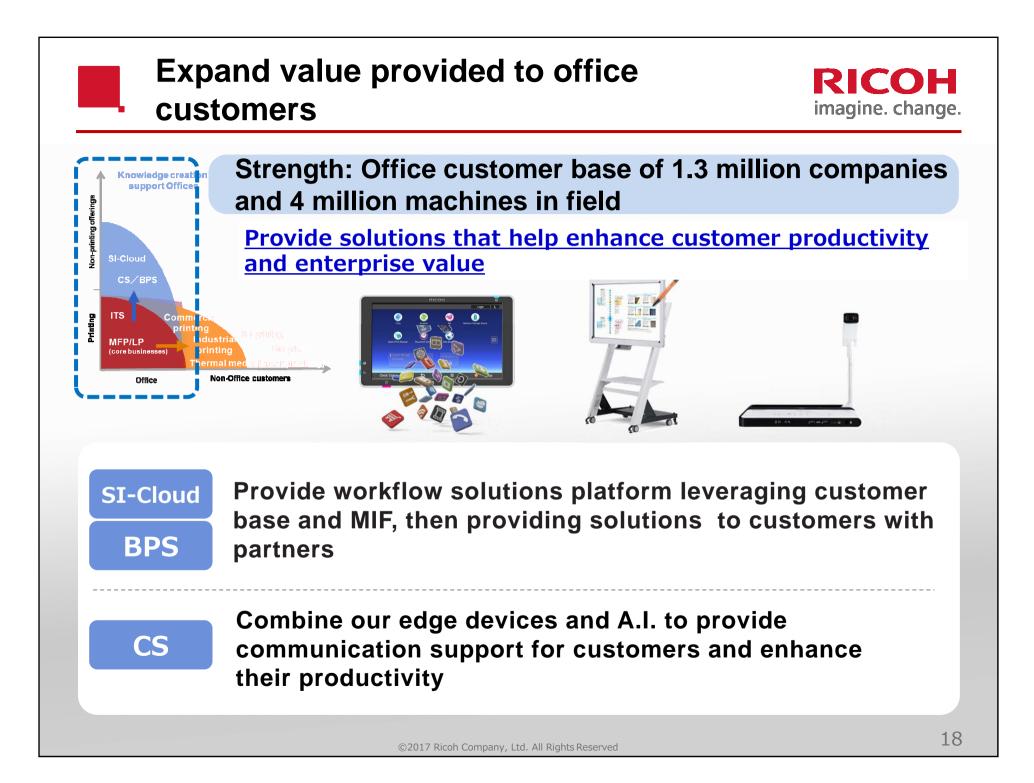
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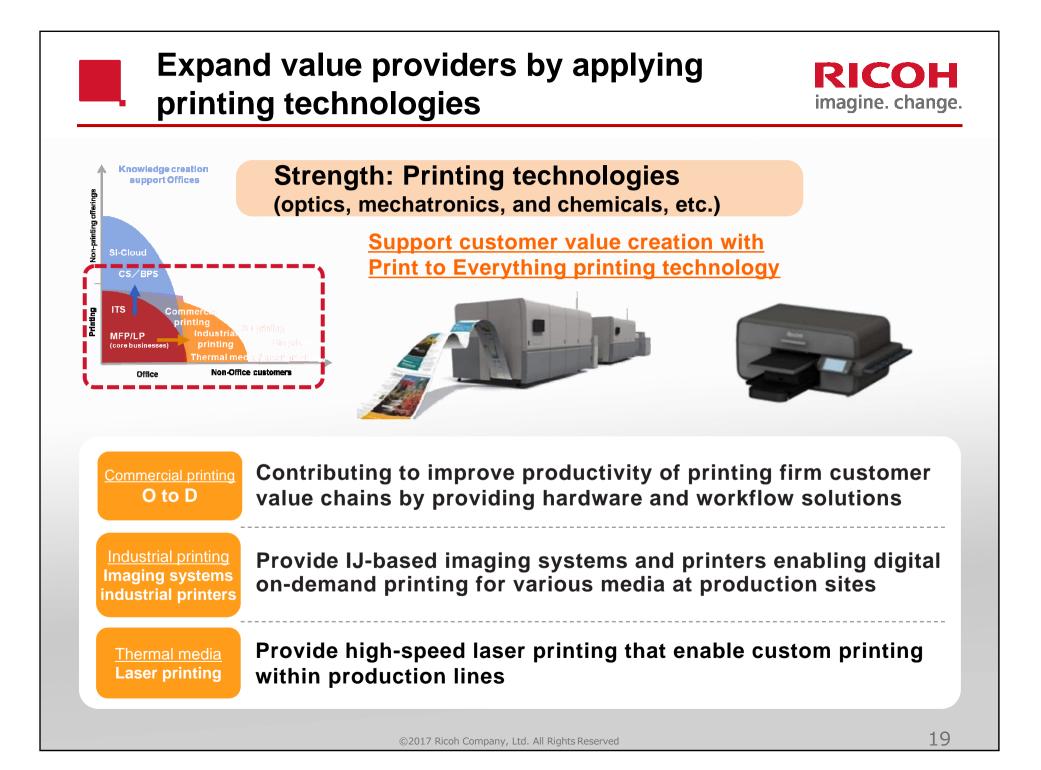


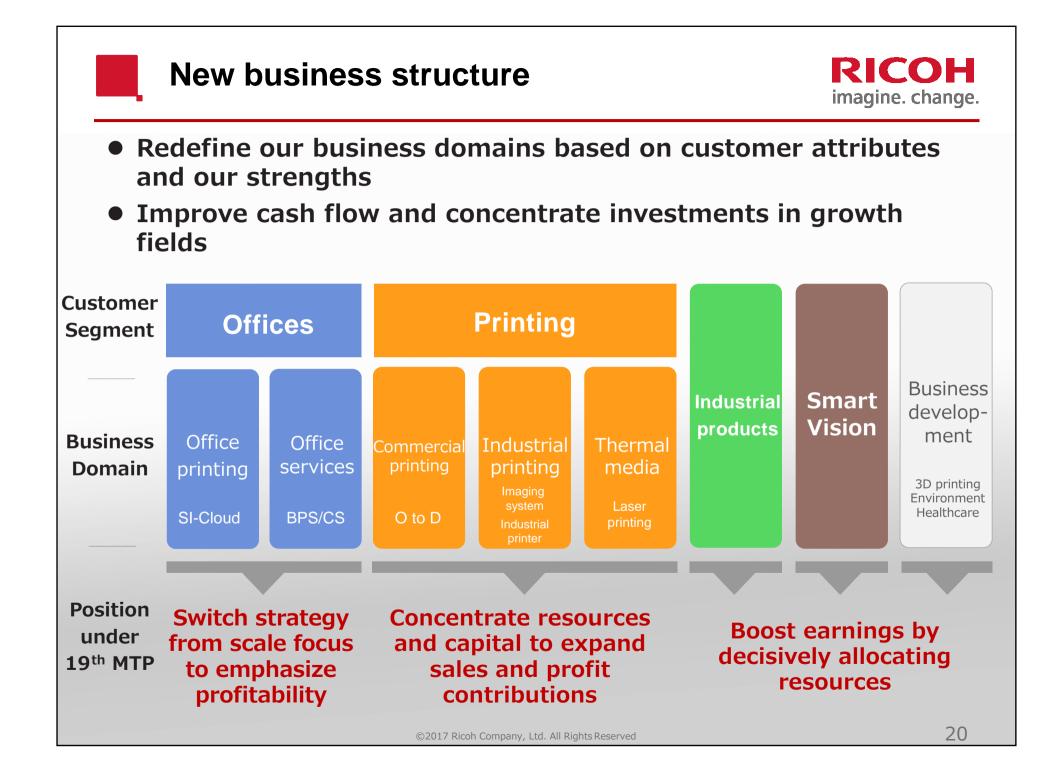
2. Prioritize Growth Businesses

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3. Reinforce Management Systems

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Approach to Reinforcing Management Systems

Looking back

Ambiguous responsibility, role, and authority

for some businesses & functions

Approach

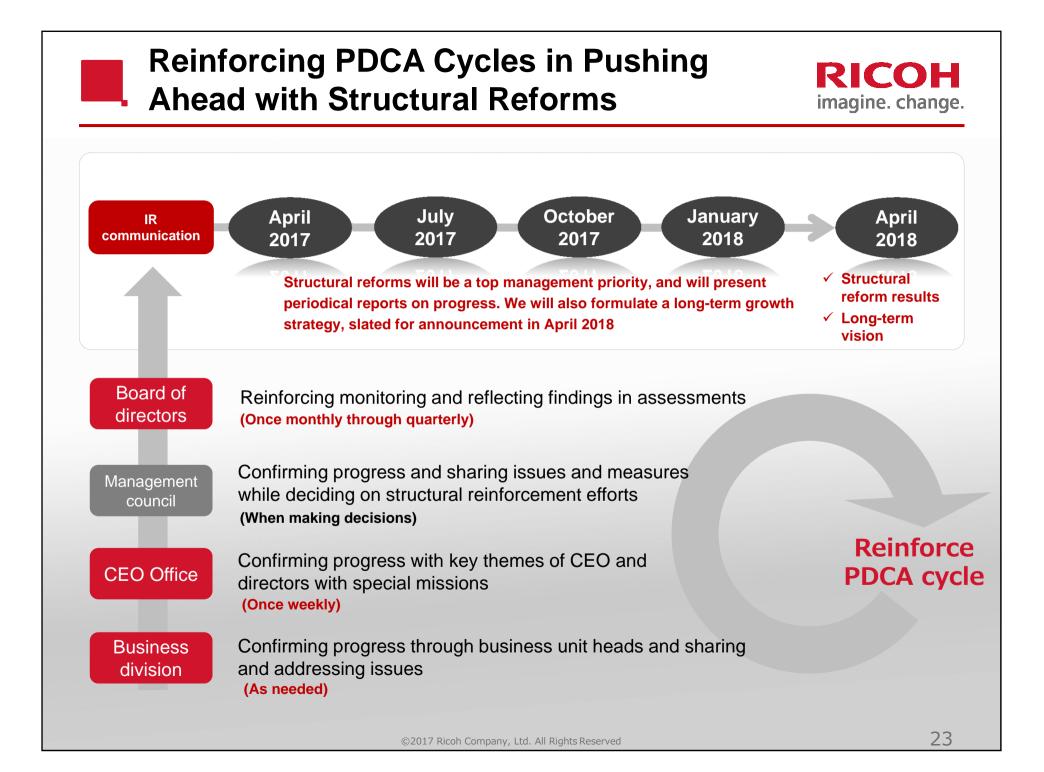
Organization to implement structural reforms

Drive reforms from the top down

- The chief executive office will directly oversee the organization through the activities of the new CEO Office
- We will reinforce endeavors through directors to whom we delegate authority to carry out special missions
- In the United States, where we must urgently rebuild, we will transform the structure and have headquarters accelerate reforms

Organization to deploy business strategies

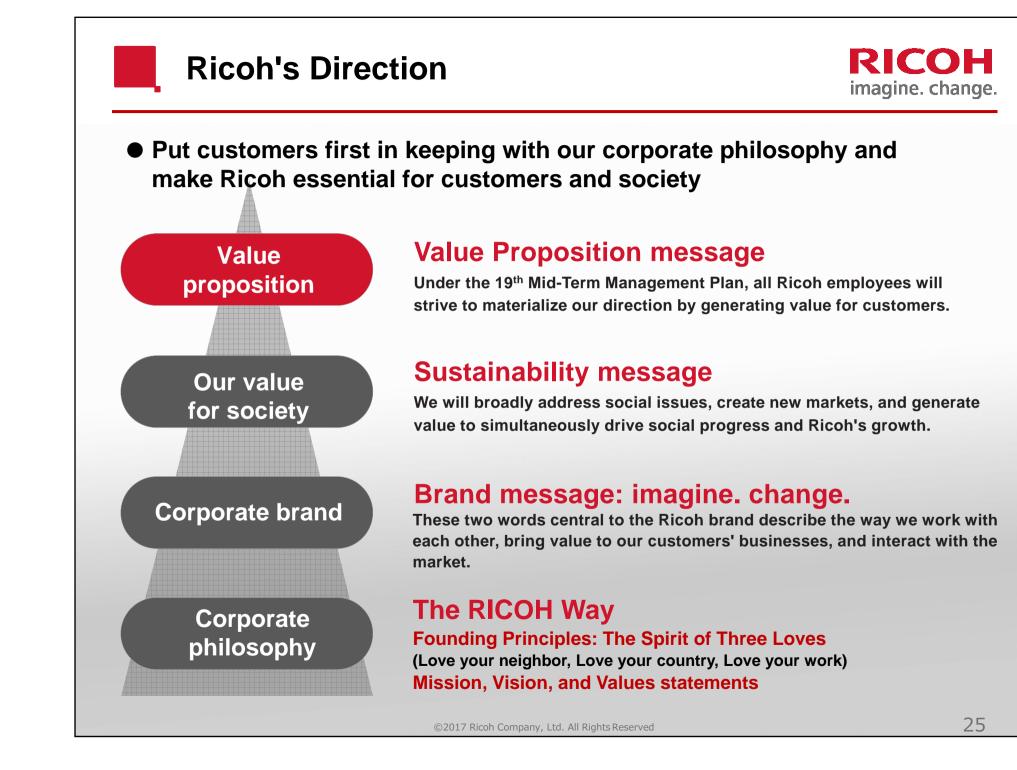
- Ensure thorough business PDCA management and accountability for results through structural reforms
- Improve strategic quality and speed by shifting business oversight to the best regions
- Visualize management information to swiftly identify and address issues

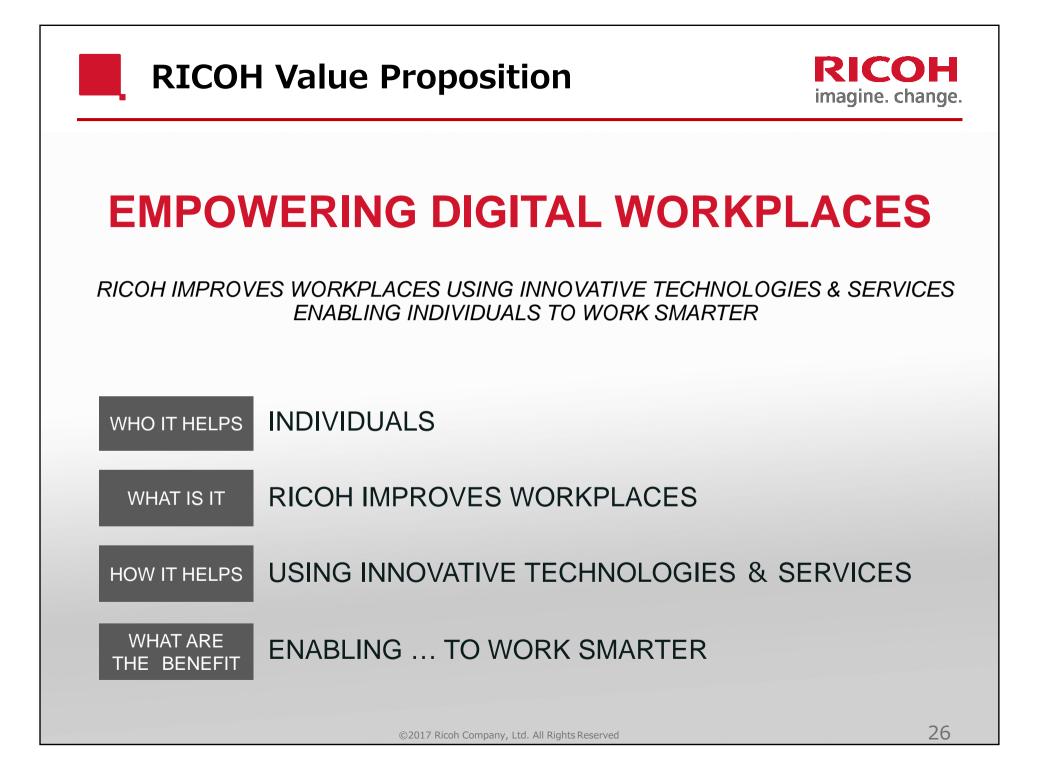


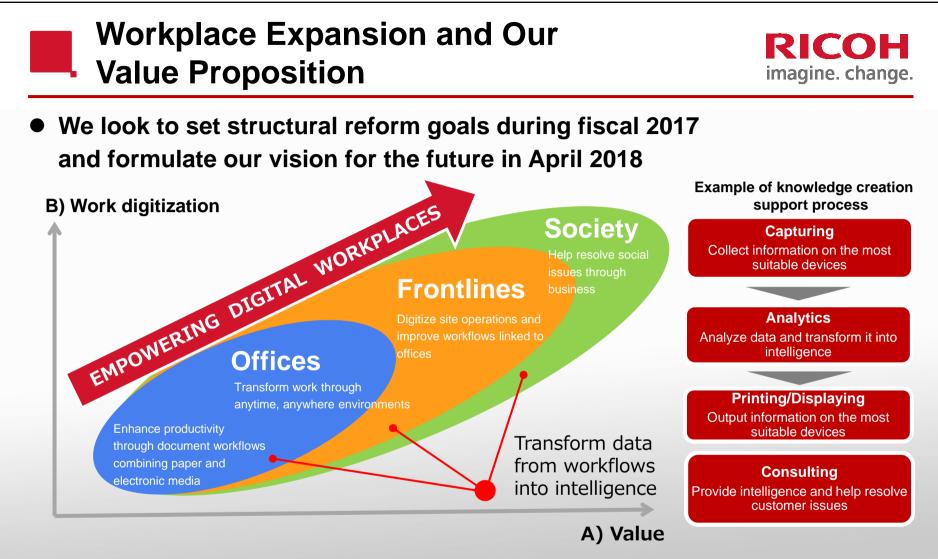


Our Value Proposition

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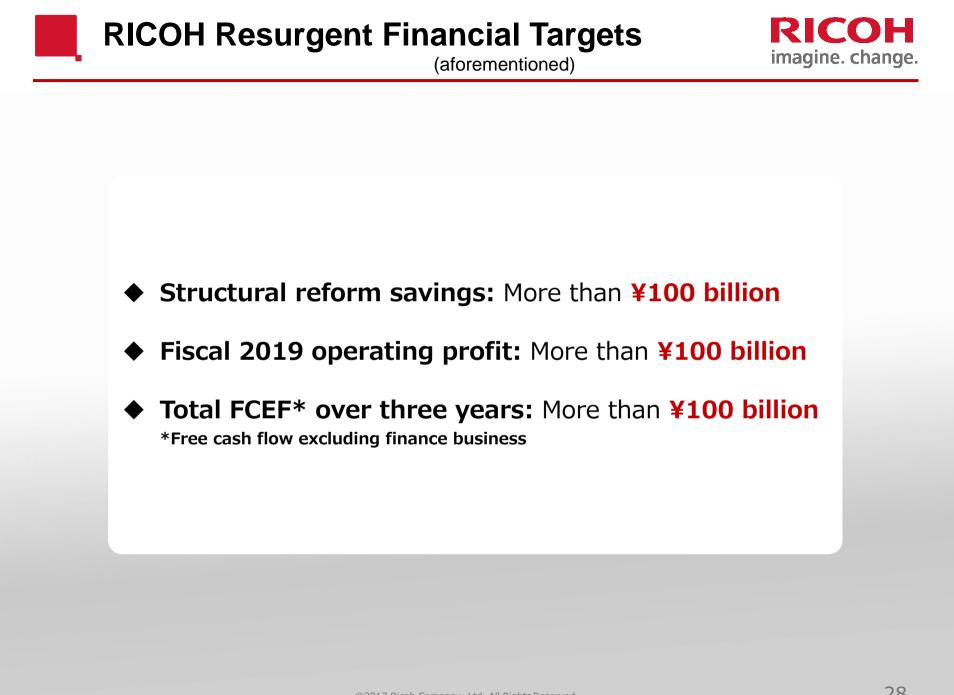


A) Value

Value focus to shift away from traditional offices toward workplaces and expand to encompass society.

B) Work digitization

Digitizing work wherever people are in action, linking digitized work and analyzing the data to support customer knowledge creation





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- a. General economic conditions and business trend
- b. Exchange rates and their fluctuations
- c. Rapid technological innovation
- d. Uncertainty as to RICOH's ability to continue to design, develop, produce and market products and services that achieve market acceptance in hot competitive market

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